

## The Distant Thunder front sight with level & inserts.

Thank you for purchasing a Distant Thunder front sight. You'll find it to be a well-made and practical sight. One unique feature of this front sight is the angle built into the base, which allows the shooter a more straight through sight picture at typical BPCR ranges, 200-800 yards for the mid-range and 800-1200 yards for the long-range. With most front sights the sight tunnel is parallel to the barrel and as the rear sight is raised the shooter sees more and more of the top outside surface of the tunnel. This can make the tunnel quite elliptical at longer ranges, reducing the sight picture and the amount of light passing around the insert. There can also be glare from the top of the sight to deal with. Your new front sight is designed to minimize these problems. I sincerely hope you are happy with your choice. If you have any questions please email me at [jmklusens@hotmail.com](mailto:jmklusens@hotmail.com).

### INSTALLATION:

- 1) To install your new sight you should first remove the level by unscrewing the knobs on either side of the sight that hold the level in place.

As mentioned above your new sight has an angle built into the sight tunnel, for this to work properly the sight should be installed with the insert retaining ring toward the muzzle of the rifle. This also puts the level behind the insert and toward your eye so you can see it clearly.

- 2) Next **TAP** the sight into the barrel dovetail using a plastic rod or wooden dowel. Avoid tapping in the treaded hole for the level knobs.

**Note:** The dovetail on your new sight is cut to exacting standards and should be a light tap fit into the dovetail in the barrel. This helps avoid damage to the sight caused by excessive force driving the sight in place. **If for any reason the dovetail doesn't fit as above please stop installation and contact me immediately.** We will determine the problem and take action to correct it.

- 3) Once the sight is fully in place on the barrel, insert a 1/16" hex key through the hole in the top of the sight tunnel and engage the locking screw in the bottom of the hole where the level goes through. This screw locks the sight in place, ***please be careful not to over tighten it!***
- 4) Replace the level and tighten the retaining knobs in place with your fingers and your new Distant Thunder sight is ready to use.

Again if you have any problems installing your new sight please contact me at once. If the sight is damaged it limits what I can do to help you. You should get many years of trouble free service from your new sight, however if it ever needs replacement parts or service you can email me and I will help you any way I can.

Thanks again for choosing one of my sights,

Jim Kluskens, a.k.a. Distant Thunder